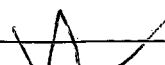
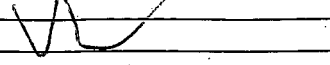


Date: Friday, 02/11/2007 10:17:50 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HINGE
 Job Number : 35507
 Estimate Number : 11135
 P.O. Number : N/A Part Number : D31619
 This Issue : 02/11/2007 S.O. No. : N/A Drawing Number : D3161 REV A2
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A2
 Previous Run : 35229 Material : N/A
 Due Date : 09/11/2007 Qty: 10 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment : Est A 04.08.24 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 MS2025737200 Piano Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Piano Hinge

Pick:

Qty Part number Description Batch
 1 MS20257-3-7200 Hinge M106043

FF 07-11-05 (10)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

(1) 72" Hinge makes (4) D3161-9 parts at 17" long

Cut to length as per Dwg D3161

FF 07-11-05 (10)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

counter 07/11/05 (10)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 73 (10) 07/11/05 AS

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 07/11/06

Job Completion



U 07-11-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DD Date: 07/11/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

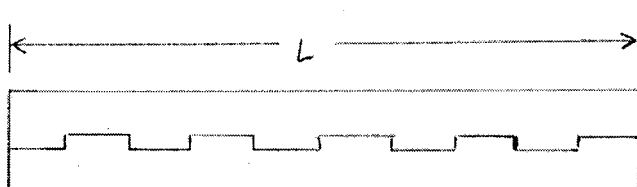
NOTE: Date & initial all entries



DESIGN 1	DRAWN BY 1	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 1	APPROVED 1	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-135 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-150 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



14035507

NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries